

# Helical strake type thermowell

## Model : A650 series

Spec. sheet no. AD06-06

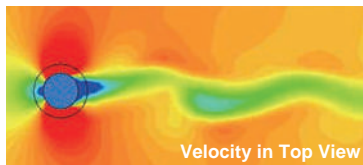
### Service intended

Thermowell is manufactured and calculated according to ASME PTC 19.3 TW-2016 to protect it from the loads of the flux. If the calculated value is not appropriate, then shorten the length of the Thermowell, and increase the root and the tip diameter of the Thermowell to change the outcome value, or try to change the structure by installing the support collar on the Thermowell. However, these changes have its own limits. A650 Series could reduce the amplitude of oscillation by 70 %, and reduce the danger of breakage of Thermowell by VIV (Vortex Induced Vibration). Furthermore, because it reduces the loads on the Thermowell, it makes the installation possible without installing the support collar and without the change of Nozzle.



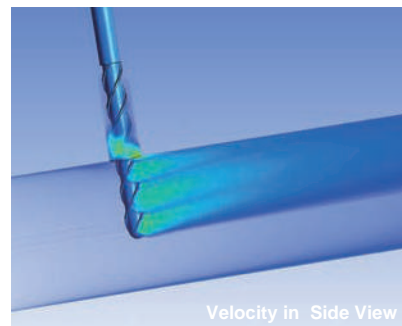
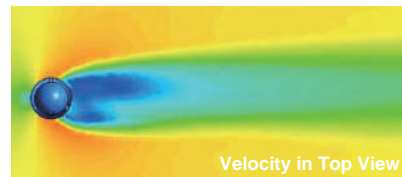
### Description

#### Standard type thermowell



The oscillation of vortices which is caused by VIV can be found around the Thermowell. If the vortex shedding frequency approaches to the natural frequency, then the resonance could cause the breakage of the Thermowell.

#### A6500 type thermowell



By comparing the standard Thermowell with A650 Series, the noticeable decrease of the vortices could be found around the A650 Series. Furthermore, it could reduce the chance of breakage of the Thermowell which is caused by VIV.

**1. Base model**

<b>A6510</b>	Flanged Type Thermowell
<b>A6520</b>	Vanstone Type Thermowell
<b>A6530</b>	Socket Type Thermowell

**2. Material of well**

<b>BX</b>	304SS
<b>CX</b>	316SS
<b>DX</b>	304L SS
<b>EX</b>	316L SS
<b>FX</b>	310SS
<b>ZX</b>	Others

**3. Material of flanged**

<b>BX</b>	304SS
<b>CX</b>	316SS
<b>DX</b>	304L SS
<b>EX</b>	316L SS
<b>FX</b>	310SS
<b>ZX</b>	Others

**4. Internal connection**

<b>0</b>	½" NPT
<b>1</b>	½" PT
<b>2</b>	½" PF

**5. Tip outer diameter / Bore size (mm)**

<b>E0</b>	20 / 7	<b>E1</b>	20 / 9
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**6. Flange size**

<b>C</b>	1" (25A)	<b>G</b>	2½" (65A)
<b>D</b>	1¼" (32A)	<b>H</b>	3" (80A)
<b>E</b>	1½" (40A)	<b>I</b>	4" (100A)
<b>F</b>	2" (50A)	<b>Z</b>	Other

**7. Process connection type**

<b>DA</b>	PN10 RF	<b>AW</b>	900 Lb RTJ
<b>DB</b>	PN16 RF	<b>AT</b>	1,500 Lb RF
<b>AE</b>	150 Lb FF	<b>AX</b>	1,500 Lb RTJ
<b>AC</b>	150 Lb RF	<b>AU</b>	2,500 Lb RF
<b>AD</b>	150 Lb RFSF	<b>AY</b>	2,500 Lb RTJ
<b>AH</b>	300 Lb FF	<b>KN</b>	10K FF
<b>AF</b>	300 Lb RF	<b>KL</b>	10K RF
<b>AG</b>	300 Lb RFSF	<b>KM</b>	10K RFSF
<b>DI</b>	PN25 RF	<b>KR</b>	20K FF
<b>AJ</b>	600 Lb RF	<b>KP</b>	20K RF
<b>AK</b>	600 Lb RFSF	<b>KQ</b>	20K RFSF
<b>AV</b>	600 Lb RTJ	<b>DO</b>	PN40 RF
<b>AS</b>	900 Lb RF	<b>ZZ</b>	Other

**8. Insertion length ("U") length (mm)**

<b>3</b>	200	<b>B</b>	600
<b>4</b>	250	<b>C</b>	700
<b>5</b>	300	<b>D</b>	800
<b>6</b>	350	<b>E</b>	900
<b>7</b>	400	<b>F</b>	1,000
<b>8</b>	450	<b>Z</b>	Other
<b>A</b>	500		

Note : Please choose a code of next higher length if applicable length is not.  
Actual length shall be specified.

**9. "T" length (mm)**

<b>0</b>	45
<b>1</b>	50 below
<b>2</b>	50 above

Note : Actual length shall be specified.

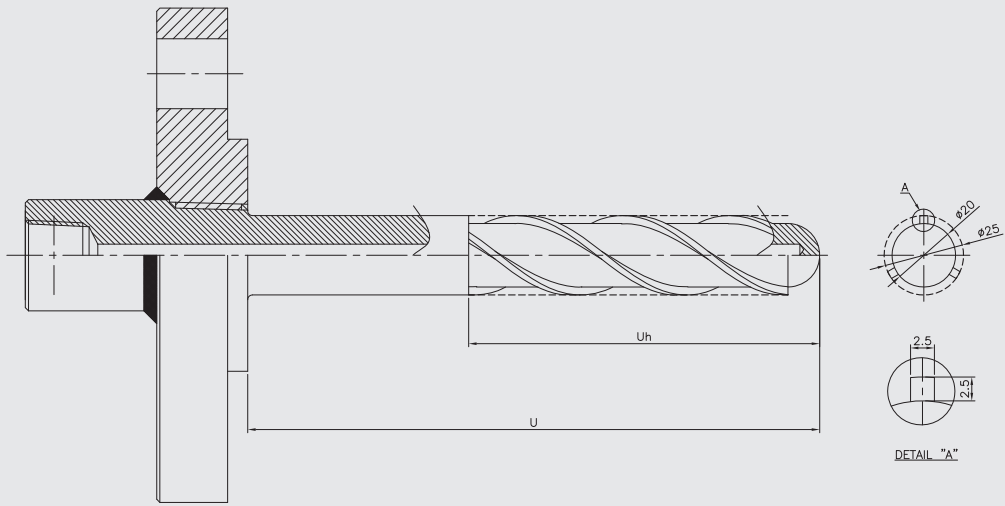
**10. Option**

<b>0</b>	None
<b>1</b>	Plug and chain (304SS)
<b>2</b>	Plug and chain (316SS)
<b>8</b>	F.P welding (Only flanged type)

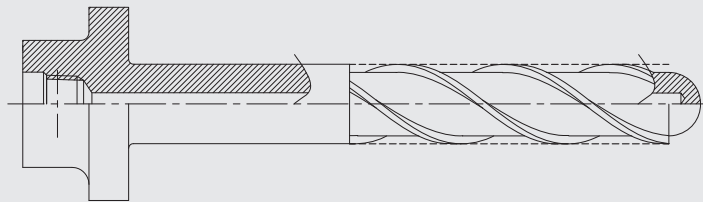
Note : Actual length shall be specified.

1	2	3	4	5	6	7	8	9	10
A6510	BX	BX	0	E0	C	DA	3	0	1

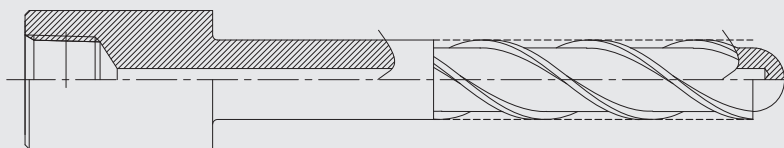
Sample  
ordering code



FLANGED TYPE



VANSTONE TYPE



SOCKET WELDED TYPE

A large empty rectangular box with a thin black border, intended for writing a memo.