

**FEATURES**

- RGO Color bar display setting (Auto alarm point)
- Clear bar by 50mm (20 bar LED)
- Multi-range input (TC, RTD, Volt, mA)
- Peak hold function (Highest & Lowest)
- RS-485(Modbus) Communication interface
- 2 Wire sensor power source DC 24V
- Filter function (4, 8, 16, 32, 64)
- Small size 34.8(W) x 84.5(H) x 127.0(D)mm
- 2Points alarm & Isolation current 2output (mA & Volt) output scaling

**SPECIFICATIONS**

- ▷ Bar color : Red, Green, Orange
- ▷ Measuring and display cycle :
  - 200ms(mV, Volt, mA type)
  - 400ms(TC, RTD type)
- ▷ Input resistance :
  - Volt-400kΩ
  - Others type-1MΩ
- ▷ Signal source resistance :
  - Pt 100Ω type-30Ω/line
  - Others type-300Ω/line
- ▷ CMRR(Common Mode Rejection Ratio) 140dB or more
- ▷ NMRR(Normal Mode Rejection Ratio) : 60dB or more
- ▷ Moving average filter : 4, 8, 16, 32, 64
- ▷ Built-in sensor power source : DC 24V 30mA ±0.5%
- ▷ Accuracy : ±0.2% FS
- ▷ Isolation current output
  - (2 output is isolation between output)
  - Current : DC 4.00~20.00mA
  - Maximum load resistance : 600Ω
  - Isolation resistance(Input-Output) : 100MΩ or more  
(DC 500V)
- ▷ Isolation voltage output(Option)
  - Voltage : DC 0~10V
  - Minimum load resistance : 1kΩ
  - Isolation resistance(Input-Output) : 100MΩ or more  
(DC 500V)

## ▷ Alarm output(Alarm setter)

Contact output type : Normal open, Normal close  
Max switching power : 60W 125VA  
Max switching voltage : DC 220V, AC 250V  
Max switching current : DC 2A, AC  
Max Carrying current : DC 3A, AC

## ▷ Ambient temperature &amp; Humidity

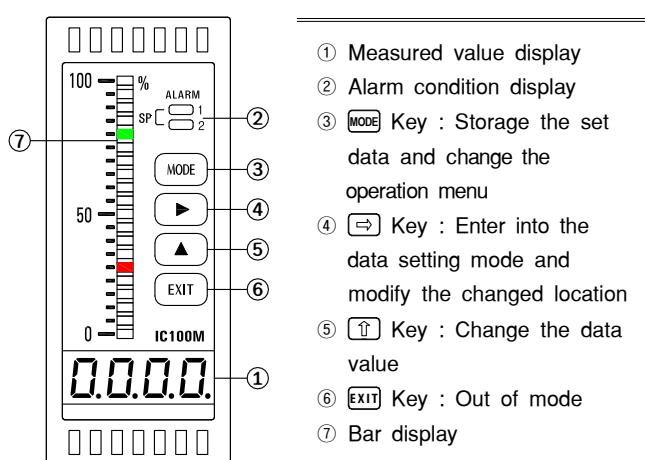
Operation : -10~50°C, 10~90%  
Storage : -20~70°C, 5~95%

## ▷ Power supply

Voltage : AC 85~265V(45~65Hz)  
: DC 24V(Option)  
Power consumption : Max 4VA  
Isolation resistance : 100MΩ, DC 500V  
(FG-Input, FG-Power, Power-Input, Input-Output)

## ▷ Etc

Weight : 200g  
Mounting : Panel mount  
Dimension : 34.8(W) X 84.5(H) X 127.0(D)mm

**PARTS NAME****INPUT TYPE****Multi range input**

- Free input selection by code

Sensor Type	Range	Scale	Symbol
TC	B(PR)	0~1800°C	-
	R(PR)	0~1750°C	-
	S(PR)	0~1750°C	-
	K(CA)	-200~1350°C	-
	E(CRC)	-199.9~700.0°C	-
	J(IC)	-199.9~800.0°C	-
	T(CC)	-199.9~400.0°C	-
Volt	mV	-50.0~50.0mV	-1999~9999
	Volt	-1.000~1.000V	-1999~9999
	Volt	-10.0~10.0V	-1999~9999
mA	mA	4.00~20.00mA	-1999~9999
PT	Pt100Ω	-199.9~800.0°C	-
	JPt100Ω	-199.9~500.0°C	-

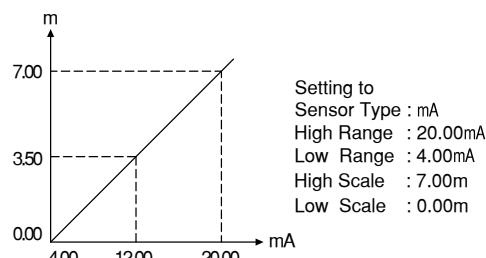
\* mA input needs 250Ω 0.05% 25ppm resistance spiral on outside

**MAJOR FUNCTIONS****Display scaling function(mV, Volt, mA only)**

This function changes and sets the display value according to scale and input range.

Ex) In case of input range 4.00~20.00mA and

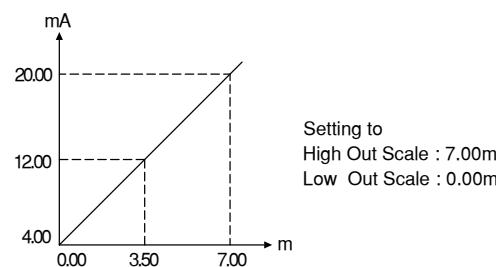
Level 0.00~7.00m

**Output scaling function**

This function can change the 4.00~20.00mA value as the output scale.

Ex) In case of display value 0.00~7.00m,

Output 4.00~20.00mA

**Function(mV, Volt, mA type)**

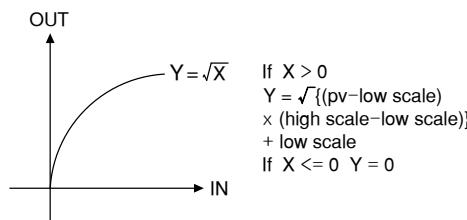
**L in**

Pass the input as it is.

Used for general input type and linearity input.

**root**

Pass the input after  $\sqrt{\phantom{x}}$ . Used for flow rate by orifice.



**L in t**

Like level measuring, when it does not display measuring under zero, it always can display zero by using limit function.

**Alarm function**

Alarm type : High, Low

The alarm consists of 2 relays, and it can output relay contact output individually

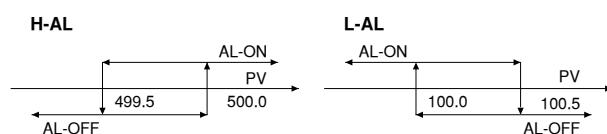
Ex) AL-1 : High alarm value 500.0,

AL-2 : Low alarm value 100.0,

Alarm dead band setting 0.5

The high alarm(AL-1) is ON when the present value(PV) is 500.0 or more, and OFF when 499.5 or less.

The low alarm(AL-2) is OFF when the present value(PV) is 100.5 or more, and ON when 100.0 or less.



#### ▶ Filter function

5-Kinds of average transfer filter function.

- 1) Because input is irregular use when output and display are unstable.
- 2) When need high speed reply, if use filter, response is slow.

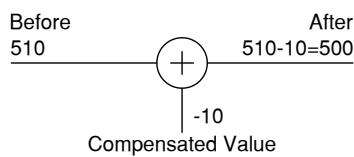
#### ▶ Sensor compensation function

The function is useful for compensating error by long sensor line or changed zero point by aged sensor.

Ex) Before sensor adjust = 510°C

After sensor adjust

$$\begin{aligned} &= \text{measured value} + \text{compensated value} \\ &= 510 - 10 = 500^\circ\text{C} \end{aligned}$$



#### ▶ Peak hold function

**Peak mode 0** High peak mode

Remember the highest input value and display the highest value when pressing the key.

**Peak mode 1** Low peak mode

Remember the lowest input value and display the lowest value when pressing the key.

**Peak mode 2** High peak & Display mode

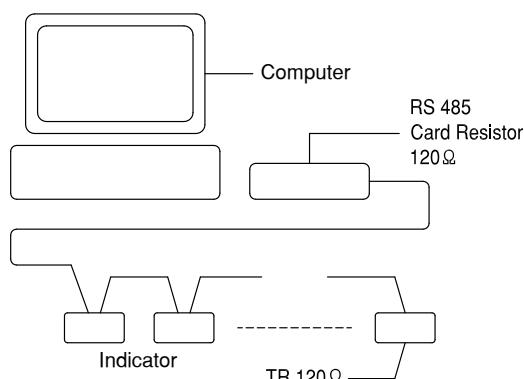
Remember the highest input value, display the highest value in ordinary times, and output the highest transmit output.

**Peak mode 3** Low peak & Display mode

Remember the lowest input value, display the lowest value in ordinary times, and output the lowest transmit output.

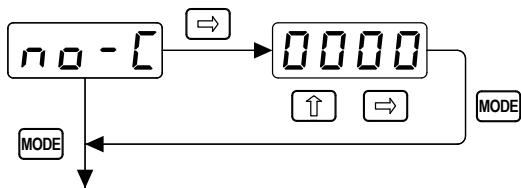
#### ▶ Communication interface

It is possible to communicate with computer and to monitor remote by using RS-485 communication interface.



## RGO Bar Color Setting

#### ▶ Main bar color setting



#### ▶ Auto alarm color point

① Main bar(**Red**)

- AL1 : Orange
- AL2 : Green

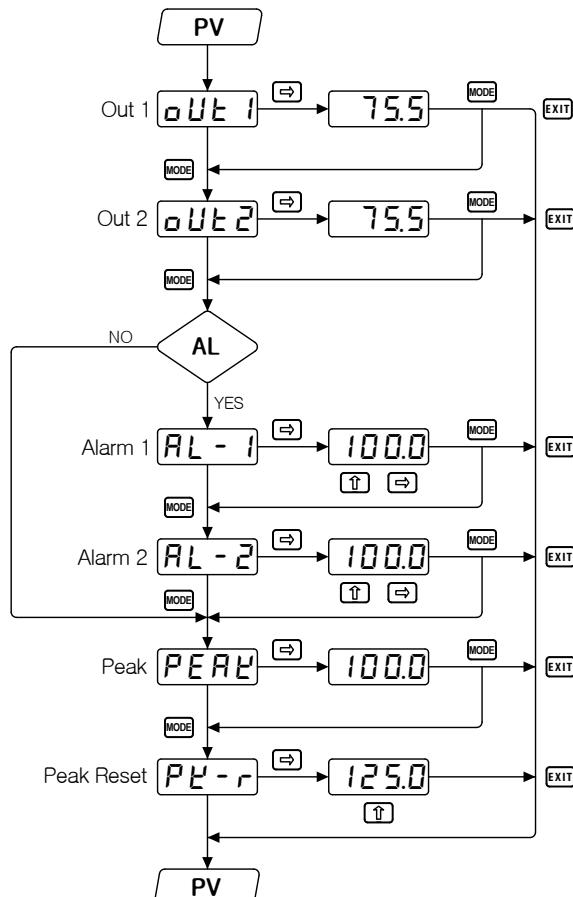
② Main bar(**Green**)

- AL1 : Red
- AL2 : Orange

③ Main bar(**Orange**)

- AL1 : Green
- AL2 : Red

## OPERATION MODE

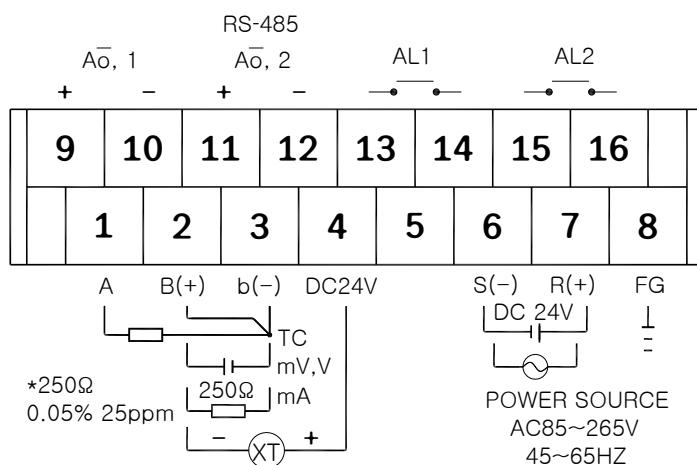
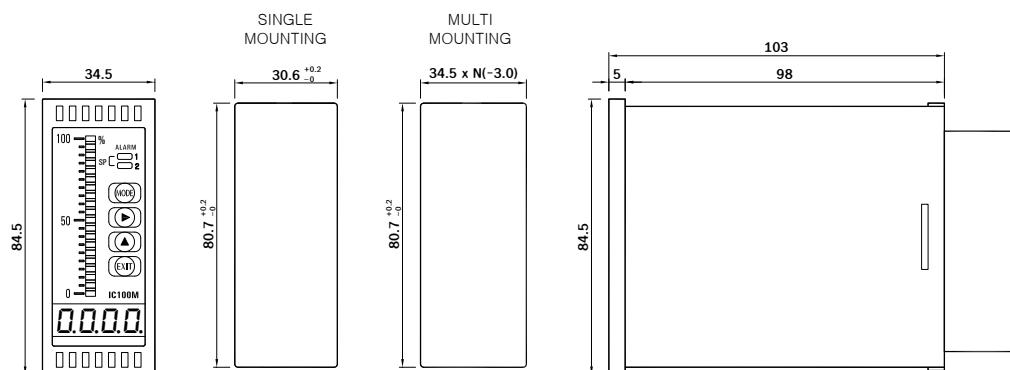


#### ※ Note

- After alarm setting presses **EXIT** key, the set being completed.

**ORDERING CODE**

IC 1	M	Description
Analog output	0	2ALARM
	1	2ALARM + DC 4.00~20.00mA
	2	2ALARM + DC 1~5V
	3	2ALARM + DC 4.00~20.00mA (2 Out)
	4	2ALARM + DC 1~5V (2 Out)
	5	2ALARM + DC 4.00~20.00mA + 1~5V
	6	2ALARM + DC 4.00~20.00mA + RS-485
	7	2ALARM + DC 1~5Volt + RS-485
	8	DC 4.00~20.00mA
	9	DC 1~5V
	10	Etc
Power	0	AC 85~265V (45~65Hz)
	1	DC 12~32V
	2	Etc
Interface		0 None 1 RS-485 2 Modbus RTU

**TERMINAL DIAGRAM****DIMENSION & PANEL CUT**

\* N = QTY