## Flush Diaphragm Pressure Transmitter Model: P510 Series(Ceramic Diaphragm) P520 Series(Stainless steel)



## **Advantages**

- Flush diaphargm with ceramic or stainless steel
- Shock and vibration resistant
- Zero and span adjustments
- Measuring ranges

P510 Series : 0.5~50 kgf / cm²
 P520 Series : 0.1~35 kgf / cm²



## **Applications**

The transmitters are specially designed for pressure measurement in sticky, high viscous liquids.

- Process control for food and beverage industry
- Tank level measurement
- Chemical and petrochemical industry
- Equipment and machinery for paint, ink, resin and dough process
- · Cosmetic and pulp industry
- Pharmaceuticals

**Descriptions** 



P517 / P527

Flush mounted pressure transmitters are perfectly suitable for measuring static pressure in sticky and high viscous liquids in industrial applications. They incorporate a fully temperature compensated piezoresistive ceramic or silicon sensor which is corrosion resistant, and a strong, durable flush mounted diaphragm. The transmitters are available as absolute and relative pressure types with either 2-wire current or 3-wire voltage output. The versatile process connections including thread, flange and clamp mounting are available by customer requirement.

The pressure to be measured acts without transmitting liquid on a stable, corrosion resistant ceramic or silicon measuring cell. Piezoresistive resistors are attached to the cell and connected into a Wheatstone bridge configuration. The output signal of this bridge is converted into a standardized current or voltage output signal.

# **Specification**

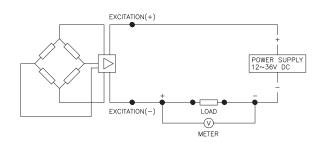
Input				
Model	P510 Series	P520 Series		
Technology	Piezoresistive ceramic pressure sensor	Piezoresistive silicon pressure sensor		
Pressure ranges	0~0.5 to 50 kgf / cm² relative	0~0.1 to 0~35 kgf / cm <sup>2</sup> relative		
	0∼1 to 50 kgf / cm² absolute	0~1 to 35 kgf / cm² absolute		
Pressure reference	vacuum Gauge, absolute compound			
Overload	1.5x full scale without damage	3x full scale without damage		
Output				
Unamplified	2.0~3.3m V / V	5.0m V / V		
	4~20mA current (2-wire)			
Amplified	1~5V voltage (3 or 4-wire)			
	Other signals available on request			
Electrical Specification				
Excitation voltage	24V DC (12~36V DC)			
Load resistance max @ 24V	500Ω at 24V			
Influence of excitation	0.01% FSO / V			
Power ripple	≤ 500mV P-P			
Reverse polarity	Protected			
Shock resistance	≤ 20g	≤ 10g		
Response time (10~90%)	1.5 ms	≤ 2 milliseconds		
Adjustment	± 10% FSO / zero and span			
Performance Specification				
Accuracy	≤± 0.5% FSO	≤± 0.25% FSO		
Linearity, Hysteresis & Repeatability	± 0.2~0.4% FSO typical	± 0.05% FSO typical		
Stability	± 0.3% FSO / a@25°C ± 0.15% FSO / a@25°C			
Cutoff frequency(-3 d B)	≤ 2KHz			
Reference temperature	25°C	35°C		
Operating temperature range	-40~125°C	-40~125°C		
Compensated temperature range	0~70°C	0~82°C		
Thermal sensitivity shift	≤± 0.015% / °C typical	≤± 0.05% FSO typical		
Thermal zero shift	≤± 0.02% FSO / °C typical	≤± 0.1% FSO typical		
Physical Specification				
Process connection	PF3/4, male thread as a standard			
	Other connections available on reque	est		
Process media	Gases and liquids compatible with			
Materials of Diaphragm	Stainless steel 316L			
Housing	Stainless steel 316			
Gasket O-ring	Viton, HNBR, Teflon			
Enclosure rating	IP65			
Influence of mounting position	Not critical	Under 0.5 kgf / cm², mounting vertically		

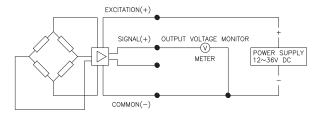
Note :  $\ensuremath{\textcircled{0}}$  Cable version : 1.5m standard length, 4-wire, shielded with integral vent tube

② Vented gauge units must breathe dry, non - corrosive gases.③ Connector version is vented through the removed pin, cable versions are vented through a vent tube inside the cable sleeve

## **System connection for 2-wire transmitter**

## **System connection for 3-wire transmitter**





## **Dimension (mm)**

## **Electrical connection**

E : Excitation

S : Signal

**Circular connector** 

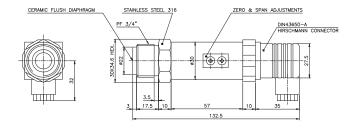
С	:	Common
	т	

System Color	2-Wire	3-Wire	4-Wire
Red	E+	E+	E+
Black	E-	C-	E-
Green		S+	S+
White			S-
GND	Shielded	Shielded	Shielded

# CERAMIC FLUSH DIAPHRAGM PF 3/4\* STAINLESS STEEL 316 ZERO & SPAN ADJUSTMENTS MILLUS 3106A10SC-3S) 3 17.5 10 75 51 156.5

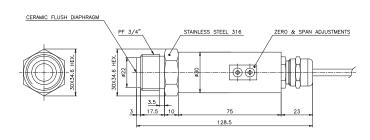
# DIN connector

System Color	2-Wire	3-Wire	4-Wire
1	E+	E+	E+
2	E-	C-	E-
3		S+	S+
GND	Shielded	Shielded	S-

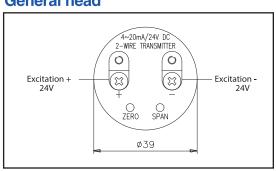


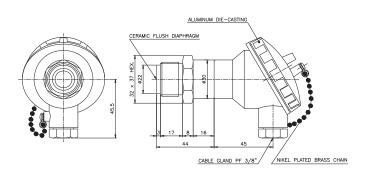
## Flying Lead

i iyilig Leau									
System Color	2-Wire	3-Wire	4-Wire						
Red	E+	E+	E+						
Black	E-	C -	E-						
Green		S+	S+						
White			S-						
GND	Shielded	Shielded	Shielded						



## **General head**





# Ordering Information

# Flush Diaphragm Pressure Transmitter

1.		model
	B2CA	TITATION

II Bass IIIsasi			
P515	С	amic Diaphragm	0: 1 0 1
P525	S	nless Steel Diaphragm	Circular Connector
P516	С	amic Diaphragm	DINI Commenter
P526	S	nless Steel Diaphragm	DIN Connector
P517	С	amic Diaphragm	El de el le el
P527	S	nless Steel Diaphragm	Flying Lead
P518	С	amic Diaphragm	Caracral Hand
P528	S	nless Steel Diaphragm	General Head

### 2. Pressure reference

R					Relative pressure
Α					Absolute pressure

3. Process connection type "1"

М				Male thread
F				Female thread

4. Process connection type "2"

Т				PT thread as standard
F				PF thread
X				Other process connections available on request

5. Process connection size

1			3/4 (standard)
2			1"
Х			Other units available on request

6. Accuracy

Н			± 0.25% F.S.O (with silicon cell)
S			± 0.5% F.S.O (with ceramic cell)

7. Measuring range

01		0~2000 mmH <sub>2</sub> O (Only available	e P520 series)
02		0~3000 mmH₂O (Only available P520 series)	
03		0~5000 mmH₂O	
04		0~1 kgf / cm², bar	0~0.1 Mpa
05		0~2 kgf / cm², bar	0~0.2 Mpa
06		0~5 kgf / cm², bar	0~0.5 Mpa
07		0~20 kgf / cm <sup>2</sup> , bar	0~2 Mpa
08		0~35 kgf / cm², bar	0~3.5 Mpa
09		0~50 kgf / cm², bar, bar (Only available P510 series)	0~5 MPa (Only available P510 series)
XX		Other calibration ranges availab	ole on request

8. Unit

K		Calibration in kgf / cm <sup>2</sup>	
Α		Calibration in Mpa	
В		Calibration in bar	
Х		Other units available on request	

9. Output signal / Electrical connection type

A	\1		4~20mA, DC, 2-wire output	
Α	\2		4~20mA, DC, 4-wire output	
Е	31		1~5V, DC, 3-wire output	
Е	32		0~5V, DC, 3-wire output (Only available P516, P526, P517 and P527)	
Е	33		0~10V, DC, 3-wire output (Only available P516, P526, P517 and P527)	

10. Option

N	None options
Х	Other accessories available on request

P526 R M F 1 S 01 K A1 N Sample ordering code	
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