# Tank Mounted Level Transmitter Model: L72S (Stainless steel silicon cell) L74S (Capacity ceramic cell)



#### **Advantages**

- Capacitive ceramic measuring sensor
- Highly accurate Piezoresistive silicon measuring sensor
- Measuring ranges from 500mmH<sub>2</sub>O to 35 kgf / cm<sup>2</sup>
- · Excellent accuracy and long term stability
- · Extremely high over-pressure limit
- High accuracy level measurement with temperature stability

#### **Applications**

The hydrostatic level transmitters can be used for a wide range of industrial applications for tank level

measurement.

- Continuous level measurement in tanks, vessels, sumps or pits(liquid)
- Water and sewage treatment
- Process control for food and beverage industries
- Chemical and petrochemical industries



L72S / L74S

#### **Descriptions**

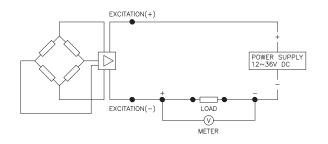
L700 series level transmitters provide reliable measurement and control of the process level by sensing the hydrostatic pressure in a tank. The transmitter incorporates a capacitive or piezoresistive diaphragm sensor coupled to a proven design, and is 316L stainless steel on all wetted parts and is repairable. Additional, an optional LED display allows the user an at-a-glance reading without the expense of additional gauges or digital meter. A compact and mass optimized design with a choice of corrosion resistant materials together with a wide variety of standard process connection options, makes it the ideal choice for simple application in many industries. The transmitter has a water resistant, stainless steel housing for complete protection from harsh environments and its 4~20mA current output is ideal for remote monitoring of both primary and secondary process variables. It has been designed as an advanced device for measuring level pressure of water and liquids in industrial applications. The pressure to be measured acts through thin corrosion resistant stainless steel 316L diaphragm on a silicon measuring element. The pressure transmitting medium is silicon oil. The measuring element contains diffused piezoresistive resistors which are connected into a Wheatstone bridge. The output signal of this bridge is temperature compensated and converted into a standardized current or voltage output signal.

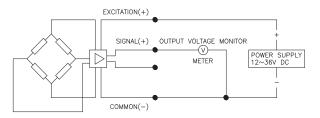
# Specification

Input						
Model	L72S	L74S				
Technolog	Piezoresistive siliconpressure sensor	Capacitive ceramic pressure sensor				
Pressure ranges	0~0.05 to 35 kgf / cm² relative pressure	0~0.025 to 35 kgf / cm <sup>2</sup> relative pressure				
r ressure ranges	0~1 to 35 kgf / cm² absolute	0~0.2 to 35 kgf / cm <sup>2</sup> absolute pressure				
Pressure reference	Relative					
Overload	3x full scale without damage					
Output						
output oignal	4~20mA DC or 1~5V DC					
output signal	Other signal available on request					
Local display	LED 4 digit					
Electrical Specification						
Excitation voltage	24V DC (12~36V DC), 85~260V AC (0	optional)				
Load resistance max @ 24V	500Ω at 24V					
Influence of excitation	0.01% FSO/V					
Power ripple	≤ 500mV P-P					
Reverse polarity	Protected					
Shock resistance	No change in performance after 10Gs	for 11ms				
Vibration	0.1G (1m / s / s) maximum					
Response time (10~90%)	≤ 2 milliseconds					
Adjustment	± 10% FSO / zero and span					
Performance Specification						
Accuracy	≤± 0.25% FSO	≤± 0.2% FSO				
Non-linearity	± 0.100% FSO typical	± 0.15% FSO typical				
Repeatability	± 0.015% FSO typical	± 0.10% FSO typical				
Pressure hysteresis	± 0.010% FSO typical	± 0.10% FSO typical				
Long term stability	± 0.3% FSO over 6 month	Max. annual error ± 0.3% FSO				
Cutoff frequency (-3 d B)	≤ 2KHz					
Reference temperature	35°C	25°C				
Operating temperature range	-40~125°C					
Compensated temperature range	0~82°C	-20~80°C				
Thermal sensitivity shift	≤± 0.2% FSO typical	≤± 0.05% FSO typical				
Thermal zero shift	≤± 0.2% FSO typical	≤± 0.10% FSO typical				
Thermal hysteresis	≤± 0.1% FSO typical	≤± 0.10% FSO typical				
Physical Specification						
	Flange mounting (ANSI, DIN, JIS)					
Process connection	Chemical sealed with Clamp, Flange, etc.					
	Other process connections available on request					
Process media	Gases and liquids compatible with					
	Diaphragm : Stainless steel 316 Diaphragm : ceramic Al2 O3, 96%					
Materials wetted by process	O-ring : VITON, HNBR, ect.					
	Housing: Aluminum Die - casting					
Enclosure rating	IP65					
Influence of mounting position	Under 0.5 kgf / cm², mounted vertically	1				
Weight	Approx. (1500g)					
Options	Remote sealed diaphragm					

#### **System connection for 2-wire transmitter**

#### **System connection for 3-wire transmitter**

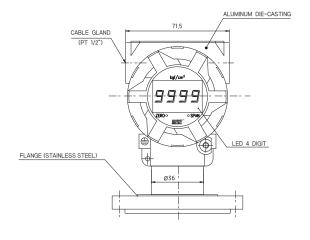




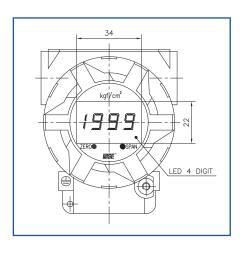
#### **Dimension (mm)**

#### **Electrical connection**

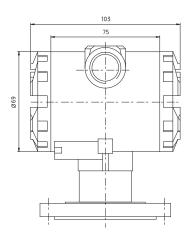
#### **Front view**



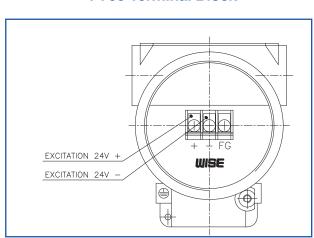
#### **Local Display**



#### Side view



#### **P700 Terminal Block**



# Ordering Information

#### **Tank Mounted Level Transmitter**

1700	1				<del></del>						Piezo-resistive silicon sensor	,				
L72S	-				-							,				
L74S					4						Capacitive ceramic sensor					
	8										Tank side mounting version					
	9				$\perp$					Tank bottom mounting version						
	R										Relative pressure					
									Absolute pressure							
J											Process connection : Flange	per JIS				
A D											Flange	per ANSI				
											Flange	per DIN				
	С										Clamp					
	X										Other connection available o	n request				
				>	XXX						Mounting size such as JIS10	K80A				
			,				01				0~500 mmH₂O					
							02				0~700 mmH₂O					
							03				0~1000 mmH <sub>2</sub> O					
							04				0~2000 mmH <sub>2</sub> O					
							05				0~5000 mmH <sub>2</sub> O					
06											0~1 kgf / cm², bar	0~0.1 Mpa				
07											0~2 kgf / cm², bar	0~0.2 Mpa				
							08				0~5 kgf / cm², bar	0~0.5 Mpa				
							09				0~10 kgf / cm², bar	0~1 Mpa				
							10				0~20 kgf / cm², bar	0~2 Mpa				
							11				0~35 kgf / cm², bar	0~3.5 Mpa				
							XX				Other calibration ranges avai	ilable on request				
								K			calibration in kgf / cm²					
								М			calibration in mmH₂O					
								Α			calibration in Mpa					
								В			calibration in bar					
								Х			Other units available on requ	est				
									С		4~20mA Current output signa	al				
									٧		1~5V Voltage output signal					
									Χ		Other signals available on re-	ques				
										N	None options					
										R	Remote sealed diaphragm					
										Р	Other accessories available	on request				
									Į.							

L72S 8 R J JIS 10K 80A RF 1 M C N Sample ordering code	
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# **Submersible Depth and Level Transmitter** with Local Display

**Model: L127 (Extension Cable Type)** 

L727 (Explosion Proof Head Type)



#### **Advantages**

- High precision and fully submersible depth
   & level transmitters
- All stainless steel 316 construction
- Measuring ranges from 0.1 to 35 kgf / cm<sup>2</sup>
- 2-wire loop powered 4~20mA DC output signal
- Excellent accuracy and long term stability
- 300% proof pressure
- Excellent urethane extension cable with vented tube



L727

#### **Applications**

Any environment where reliable 4~20mA continuous level measurement in;

- Ground and surface water monitoring
- Water supply and reservoirs controls
- Deep well measurements
- Geomorphological investigations of ground water elevation
- Well and borehole probe
- · Water filtration plants and waste water treatment



L127

#### **Descriptions**

L127 / L727 series submersible depth and level transmitters with a reliable vented cable meet IP68 requirements for permanent submersion. They are specially designed for applications where access for installation is restricted and continuous level measurement of liquids in various ranges to a maximum equivalent of 350 meters of hydrostatic water pressure such as deep wells or buried storage vessels. The transmitter has a perfect water resistant, stainless steel housing for complete protection from harsh environments and its 4~20mA current output is ideal for remote monitoring of both primary and secondary process variables. The transmitters are available as absolute or relative pressure with either 2-wire current or 3-wire voltage output. The pressure to be measured acts through thin corrosion resistant stainless steel 316L diaphragm on a silicon measuring element. The pressure transmitting medium is silicon oil. The measuring element contains diffused piezoresistive resistors which are connected into a Wheatstone bridge. The output signal of this bridge is temperature compensated and converted into a standardized current or voltage output signal.

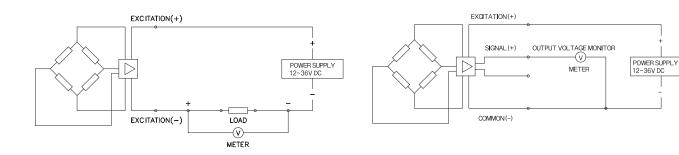
# **Specification**

Input						
Model	L127 / L727					
Technology	Piezoresistive silicon pressure sensor					
	0~0.1 to 35 kgf / cm² relative pressure					
Pressure ranges	0~1 to 35 kgf / cm² absolute pressure					
Pressure reference	Gauge, absolute					
Overload	3x full scale without damage					
Output	en verification desiring					
•	4~20mA DC or 1~5V DC					
Output signal	Other signal available on request					
Electrical connection type	2-wire or 3-wire technique					
Local display	LED 4 digit (Only L727)					
Electrical Specification	ELD + digit (Only E727)					
Excitation voltage	24V DC (12~36V DC)					
Load resistance max @ 24V	500Ω at 24V					
Influence of excitation	0.01% FSO/V					
	≤ 500mV P-P					
Power ripple  Powerse polarity						
Reverse polarity Shock resistance	Protected  No change in parformance offer 10Co for 11mg					
	No change in performance after 10Gs for 11ms					
Vibration	0.1G (1m / s / s) maximum ≤ 2 milliseconds					
Response time (10~90%)						
Adjustment	± 10% FSO / zero and span					
Performance Specification						
Accuracy	≤± 0.25% FSO					
Non-linearity	± 0.100 FSO typical					
Repeatability	± 0.015 FSO typical					
Pressure hysteresis	± 0.010 FSO typical					
Long term stability	± 0.3% FSO over 6 month					
Cutoff frequency (-3 d B)	≤ 2KHz					
Reference temperature	35°C					
Operating temperature range	-40~125°C					
Compensated temperature range	0~82°C					
Thermal sensitivity shift	≤± 0.2% FSO in reference to 35°C typical					
Thermal zero shift	$\leq$ ± 0.2% FSO in reference to 35°C typical					
Thermal hysteresis	$\leq$ ± 0.1% FSO in reference to 35°C typical					
Physical Specification						
	PF 3/8 with removable stainless steel nose cone					
Process connection	Weight or flange can be available					
	Other connections available on request					
	Water and liquids compatible with					
Process media	Stainless steel 316					
	Diaphragm : stainless steel 316L					
Materials wetted by process	Housing : Aluminum die-casting terminal head					
	Gasket O-ring: Viton (HNBR, CSM, etc.)					
	4 core, shielded with vented tube					
Construction of automaian askin	ø7.7mm diameter					
Construction of extension cable	Vented Polyurethane cable					
	Stainless steel extension pipe version available(optional)					
Enclosure rating	IP68					
Weight	Approx. 400g (L127), 1900g (P727) without cable					
	General terminal head					
Options	Local display unit					

Note: It should be installed with a support wire over 200meter depth measurement.

# **System connection for 2-wire transmitter**

# System connection for 3-wire transmitter



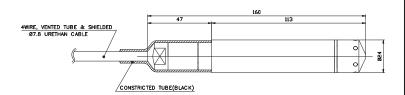
# Dimension (mm)

#### **Electrical connection**

E : Excitation

S : Signal C : Common

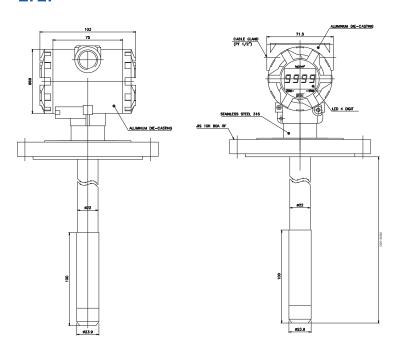
#### L127



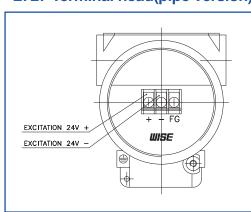
#### L127 cable version

System Color	2-Wire	3-Wire	4-Wire
Red	E+	E+	E+
Black	E-	C-	E-
Green		S+	S+
White			S-
GND	Shielded	Shielded	Shielded

#### L727



#### L727 Terminal head(pipe version)



# **Ordering Information**

# **Submersible Depth And Level Transmitter**

<ol> <li>Base mode</li> </ol>
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1. Dasc	111000	·	_							
L127									Extension cable	
L727			<u> </u>						Head type (With display)	
		essure	refere	ence						
	R								Relative pressure	
	A		<u> </u>		<u> </u>				Absolute pressure	
	_	3. Mour	nting	type (	(Only	/ L/2	/)			
	_	N							Not required	
	I	Α							ANSI flange	
		H							JIS flange	
	_	<u>T</u>							PT thread	
	I	F							PF thread	
		X		<u> </u>					Other mounting connection avai	llable on request
			Mour	nting s	size (	(Only	L7'2	27)		
		0							Not required	
		1							1"	
		2							1/5"	
		3							2"	
		4							4"	
		X							Other units available on request	
				roces	ss co	nnec	tion			
			D						Cable suspension version (stand	
			N						Stainless steel extension pipe ve	ersion
					ccura	acy				
				Н					± 0.25% F.S.O	
				K					± 0.3% F.S.O	
				_		1eası	ırıng	ı ran	<u> </u>	
					01				0~500 mmH <sub>2</sub> O	
					02				0~700 mmH <sub>2</sub> O	
					03				0~1000 mmH₂O	
					04				0~2000 mmH₂O	
					05				0~5000 mmH₂O	
					06				0~1 kgf / cm <sup>2</sup> , bar	0~0.1 Mpa
					07				0~2 kgf / cm <sup>2</sup> , bar	0~0.2 Mpa
					80				0~5 kgf / cm², bar	0~0.5 Mpa
					09				0~10 kgf / cm², bar	0~1 Mpa
					10				0~20 kgf / cm², bar	0~2 Mpa
					11				0~35 kgf / cm <sup>2</sup> , bar	0~3.5 Mpa
				l	XX				Other calibration ranges availab	le on request
					-	8. U	nit ,			
						М			Calibration in mmH₂O	
						K			Calibration in kgf / cm <sup>2</sup>	
					ļ	Α			Calibration in Mpa	
						В			Calibration in bar	
					L	Х			Other units available on request	
								utpu	t signal / Electrical connection type	<u>e</u>
							С		4~20mA, DC, 2-wire output	
							٧		1~5V DC, 3-wire output	
							Х		Other signal available on reques	st
									Option (Cable length)	
								40	10m cable(standard)	

10	10m cable(standard)
20	20m cable
30	30m cable
50	50m cable
70	70m cable
100	100m cable
XX	Extension cable available on request